



BELTING LACING RECOMMENDATIONS

ITEM	ITEM DESCRIPTION	CLIPPER	ALLIGATOR	STAPLE
1653(34)(1-1).008	3-ply tan SBR transmission	#36	#7	#62
1654(34)(1-1).008	4-ply tan SBR transmission	#2	#20	#125
1613(8-34)(0-1).008	3-ply SBR HS&W	#36	#7	#62
1614(8-34)(0-1).008	4-ply SBR HS&W	#20	#20	#125
16(0-1)3(34)(3S-1).008	3-ply white silicone HS&W (SBR carcass)	#U1	#15	#125
6633(81)(1-1).008	3-ply brown NBR Sheeting	#36SP	#1	#62
6635(81)(1-1).008	5-ply brown NBR Sheeting	#36	#7	#62
6637(81)(1-1).008	7-ply brown NBR Sheeting	#2	#20	#125
6614(15)(1-1).020	4-ply black NBR on poly fx by fx	#U1	#7	#125
2624(44-78)(44-1).010	4-ply amber neoprene Chemglide	#36SP	#1	#62
36(5-8)5(81)(0-0).006	5-ply natural rubber tobacco TDL	#36	#7	#62
36(5-8)7(81)(0-0).006	7-ply natural rubber tobacco TDL	#2	#20	#125
6614(21)(0-0).016	4-ply black NBR on RFL poly/nylon bare by bare	#U1	#7	#125
6615(21)(0-0).013	5-ply black NBR on RFL poly/nylon bare by bare	#3	#20	#125
6602(30)(4B-1).015	2-ply white NBR on RFL poly 3/64" by fx	#32SP	#1	#62
6603(30)(4B-1).015	3-ply white NBR on RFL poly 3/64" by fx	#36	#7	#62
6602(18)(4-1).015	2-ply white NBR on RFL poly/nylon 3/64" by fx	#36	#7	#62
6603(18)(4-1).015	3-ply white NBR on RFL poly/nylon 3/64" by fx	#U1	#7	#125
6653(18)(4-1).015	3-ply tan NBR on RFL poly/nylon 3/64" by fx	#U1	#7	#125
6602(79-60)(21-1).015	2-ply white NBR Teflon® on poly by fx	#25SP	#00	
6603(79-60)(21-1).010	3-ply white NBR Teflon® on poly by fx	#36	#1	#62
5603(30)(3-1).010	3-ply white butyl on poly 1/32" by fx	#36	#1	#62
1683(24)(37A-0).015	3-ply natural SBR roughtop on RFL poly by bare	#2	#15	#125
1652(24)(37A-0).040	2-ply tan SBR roughtop on RFL poly by bare	#2SP	#15	#125
1612(24)(37A-0).040EC	2-ply black SBR roughtop on RFL poly by bare	#2SP	#15	#125
6613(24)(37A-0).025MOR	3-ply black MOR roughtop on RFL poly by bare	#2	#15	#125
1682(24)(37A-0).040	2-ply natural SBR roughtop on RFL poly by bare	#2SP	#15	#125
6633(18)(37A-0).015	3-ply brown NBR roughtop on RFL poly/nylon by bare	#2	#15	#125
6633(78)(37A-1).010	3-ply brown NBR roughtop on cotton/poly by bare	#2	#15	#125
3683(19)(37A-0).020	3-ply natural rubber roughtop on RFL poly/nylon by bare	#2	#15	#125
3682(24)(37A-0).040	2-ply natural rubber roughtop on RFL poly by bare	#2SP	#15	#125
6603(30)(57-1).015	3-ply white NBR on RFL poly Neatgrip by fx	#36	#7	#62
6602(30)(57-1).015	2-ply white NBR on RFL poly Neatgrip by fx	#36	#1	#62
6603(18)(69-1).010	3-ply white NBR Meatecleat on RFL poly/nylon by fx	#4	#27	#187
3612(24)(52-0).055	2-ply black NR Diamond Top on RFL poly by bare	#2SP	#15	#125
36(5-1)3(24)(52-0).040	3-ply tan/black NR Diamond Top on RFL poly by bare	#3	#20	#125
36(5-1)2(24)(52-0).055	2-ply tan/black NR Diamond Top on RFL poly by bare	#2SP	#15	#125
1613(34)(68-1).008	3-ply black SBR Chemclimb on cotton/poly by fx	#1	#7	#125
1683(34)(68-1).008	3-ply tan SBR Chemclimb on cotton/poly by fx	#1	#7	#125
1612(24)(68-0).040	2-ply black SBR Chemclimb on RFL poly by bare	#2SP	#15	#125
1613(34)(71-1).008	3-ply black SBR Chemridge on cotton/poly by fx	#2	#15	#125
66(20)3(79)(37X-1).015	3-ply orange XNBR roughtop on poly by fx	#2	#15	#125
66(18-1)3(15)(37X-1).025	3-ply blue XNBR roughtop on RFL poly by fx	#2	#15	#125
66(18-1)3(24)(37X-0).025	3-ply blue XNBR roughtop on RFL poly by bare	#3	#15	#125
1613(24)(52-3B).040*	3-ply black SBR Diamond Impression on RFL poly by cover	#1	#7	
1612(24)(4F-0).046	2-ply black SBR fabric impression on RFL poly by bare	#2	#15	#125
6602(79)(46-1).015	2-ply white NBR pyramidtop on poly by fx	#1a	#7	#125
1613(77-204)(0-0).040	3-ply black SBR quiet weave both sides on monofilament	#1	#15	#125
1612(204)(0-0).085	2-ply tan poly bare by bare, black SBR skim	#1	#15	#125
1612(77-76)(0-0).040	2-ply black SBR quiet weave by bare on polyester	#36	#7	#62
1612(76)(3F-0).065	2-ply black SBR fabric impression on RFL monofilament by bare	#1	#15	#125
1613(76)(0-0).050	3-ply black SBR on RFL monofilament bare by bare	#1	#15	#125

* must recess cover and bottom

PLEASE NOTE: All recommendations are for general use. Many factors come into play with lacing and must be considered: speed, load, sanitary standards and chemical resistance. Please contact the lacing manufacturer for specific recommendations.